



证号
T411024198807106290

姓名
黄利安

作业范围
焊接与热切割作业

性别
男

随作项目
熔化焊接与热切割作业

有效期至
2022-07-20
发证日期
2025-07-19

有效期
2022-07-20至2028-07-19
发证机关
汕尾市应急管理局



Welder's OPERATOR PERFORMANCE QUALIFICATION RECORD

Shen HSJ Fab Co., Ltd

Welder's SS No. XXX-XX-	Date: <u>July 20th, 2022</u>	ATF No: <u>18807106290</u>	Test No. <u>T6290</u>
		Reference WPS No:	

VARIABLE	QUALIFICATION TEST DETAIL	QUALIFICATION RANGE*
Code or Specification Used:	<u>AWS D1-1</u>	
Welding Process and Type:	☒ Manual ☐ Semiautomatic ☐ Mechanized ☐ Automatic	☒ Manual ☐ Semiautomatic ☐ Mechanized ☐ Automatic
Backing:	☒ Used ☐ Not Used	Required if used
Base Metal Spec/P or M-Number	<u>A-36</u>	<u>Group 1</u>
Plate/Pipe Thickness - Groove	Plate ☐ Pipe ☒ Thick.	
Plate/Pipe Thickness - Fillet	Plate ☐ Pipe ☐ Thick. <u>16 mm</u>	<u>3/8" - 22 mm</u>
Pipe/Tubular Outside Diameter - Groove	<u>1"</u>	
Pipe/Tubular Outside Diameter - Fillet	<u>1"</u>	
Filler Metal Specification No.	<u>E.7018</u>	
Classification No.	<u>A.5.1</u>	
F No.	<u>1</u>	
Diameter	<u>1"</u>	
Consumable Insert	☒ Yes ☐ No	
Penetration Enhancing Flux	☒ Yes ☐ No	
Deposited Weld Metal Thickness		
Current/Polarity & Current Range	Type/Polarity: <u>DCP</u> Range: Amperes	<u>AC or DCP</u>
Metal Transfer Mode (GMAW or FCAW)		
Torch Shielding Gas	Type: Flow:	
Root Shielding Gas	☐ NA Type: Flow:	
Position(s)	Test Position(s) (1G, 2G, etc.): <u>5G</u>	Qualified Position(s) (F, H, V, O, or All)
Vertical Progression	☒ Uphill ☐ Downhill	☒ Uphill ☐ Downhill

* NOTE: Insert NA for Variables that are identified as Non-essential in the Code or Specification used for the Performance Qualification Test

MECHANICAL TEST RESULTS			
Type And Figure No.	Results	Type And Figure No.	Results
Guided mechanical Testing Conducted By: <u>[Signature]</u>		Date: <u>July 20th, 2022</u>	
NONDESTRUCTIVE EXAMINATION RESULTS			
Radiographic Results:		Report No.	
Radiographic Testing Conducted By:			
Welding Witnessed By: <u>[Signature]</u>		Visual Inspection: ☐ Pass ☐ Fail (reason)	
We certify that the statements in this record are correct and the test welds were prepared, welded and tested in accordance with the requirements of: AWS D1.1- , AWS B2.1- Other:			
Date Qualified: <u>July 20, 2022</u>		ATF Name and Number: <u>T411024198807106290</u> Signed By: <u>[Signature]</u> CWI No.	

号: T412827198006238056

姓 黄永伟

性别 男

和显列: 焊接与热切割作业

准持项目: 熔化焊接与热切割

作业

初领日期: 2019.07.22

有效期: 2019.07.22至2025.07.22

复审日期: 2022.07.22

请在复审日期前60日内参加复审

WELDING OPERATOR PERFORMANCE QUALIFICATION RECORD

ienzhen HSJ Fab Co., Ltd

Welder's Name: 412827198006238056 ATF No: Test No. 7656
Welder's SS No. XXX-XX-1 Date: July 12, 2019 Reference WPS No:

VARIABLE	QUALIFICATION TEST DETAIL	QUALIFICATION RANGE*
Code or Specification Used:	AWS-D1-1	
Welding Process and Type:	☒ Manual ☐ Semiautomatic ☐ Mechanized ☐ Automatic	☒ Manual ☐ Semiautomatic ☐ Mechanized ☐ Automatic
Backing:	☒ Used ☐ Not Used	Required if used
Base Metal Spec/P or M-Number	A-36	Group 1
Plate/Pipe Thickness - Groove	Plate ☒ Pipe ☒ Thick.	
Plate/Pipe Thickness - Fillet	Plate ☒ Pipe ☒ Thick. 16mm	2.5 - 32mm
Pipe/Tubular Outside Diameter - Groove		
Pipe/Tubular Outside Diameter - Fillet		
Filler Metal Specification No.	E.7018	
Classification No.	A.5.1	
F No.		
Diameter		
Consumable Insert	☒ Yes ☐ No	
Penetration Enhancing Flux	☒ Yes ☐ No	
Deposited Weld Metal Thickness		
Current/Polarity & Current Range	Type/Polarity: Dc+ Range: Amperes	Ac or Dc+
Metal Transfer Mode (GMAW or FCAW)		
Torch Shielding Gas	Type: Flow:	
Root Shielding Gas	☐ NA Type: Flow:	
Position(s)	Test Position(s) (1G, 2G, etc.): 3G	Qualified Position(s) (F, H, V, O, or All) ☒
Vertical Progression	☒ Uphill ☐ Downhill	☒ Uphill ☐ Downhill

* NOTE: Insert NA for Variables that are identified as Non-essential in the Code or Specification used for the Performance Qualification Test

MECHANICAL TEST RESULTS			
Type And Figure No.	Results	Type And Figure No.	Results
Guided mechanical Testing Conducted By: Juh		Date: 7/12/2019	
NONDESTRUCTIVE EXAMINATION RESULTS			
Radiographic Results:		Report No.	
Radiographic Testing Conducted By:			
Welding Witnessed By: Tommy		Visual Inspection: ☒ Pass ☐ Fail (reason)	
We certify that the statements in this record are correct and the test welds were prepared, welded and tested in accordance with the requirements of: AWS D1.1, AWS B2.1- Other:			
Date Qualified: 7/7/2019		ATF Name and Number: 412827198006238056 Signed By: CWI No.	



证号
T411024198806076210
姓名
黄勇
焊接与热切割作业
性别
男
操作项目
熔化焊接与热切割作业

有效期
2025-02-25
有效期至
2028-02-24前

有效期
2025-02-25至2031-02-24
签发机关
河南省应急管理厅



WELDING OPERATOR PERFORMANCE QUALIFICATION RECORD
Shenzhen HSJ Fab Co., Ltd

Welder's SS No. XXX-XX-024198806076210
Date: Feb 25, 2025
ATF No: Test No. 76210
Reference WPS No:

VARIABLE	QUALIFICATION TEST DETAIL	QUALIFICATION RANGE*
Code or Specification Used:	AWS-D1-1	
Welding Process and Type:	☒ Manual ☐ Semiautomatic ☐ Mechanized ☐ Automatic	☒ Manual ☐ Semiautomatic ☐ Mechanized ☐ Automatic
Backing:	☒ Used ☐ Not Used	Required if used
Base Metal Spec/P or M-Number	A-36	
Plate/Pipe Thickness - Groove	Plate ☒ Pipe ☒ Thick.	
Plate/Pipe Thickness - Fillet	Plate ☒ Pipe ☒ Thick. 16mm	3/8 - 3/2mm
Pipe/Tubular Outside Diameter - Groove		
Pipe/Tubular Outside Diameter - Fillet		
Filler Metal Specification No.	E6018	
Classification No.	A5.1	
F No.		
Diameter		
Consumable Insert	☒ Yes ☐ No	
Penetration Enhancing Flux	☒ Yes ☐ No	
Deposited Weld Metal Thickness		
Current/Polarity & Current Range	Type/Polarity: DCP Range: Amperes	AC or DCP
Metal Transfer Mode (GMAW or FCAW)		
Torch Shielding Gas	Type: Flow:	
Root Shielding Gas	☐ NA Type: Flow:	
Position(s)	Test Position(s) (1G, 2G, etc.): 5G	Qualified Position(s) (F, H, V, O, or All)
Vertical Progression	☒ Uphill ☐ Downhill	☒ Uphill ☐ Downhill

* NOTE: Insert NA for Variables that are Identified as Non-essential in the Code or Specification used for the Performance Qualification Test

MECHANICAL TEST RESULTS			
Type And Figure No.	Results	Type And Figure No.	Results
Guided mechanical Testing Conducted By: Jock		Date: Feb 25, 2025	
NONDESTRUCTIVE EXAMINATION RESULTS			
Radiographic Results:		Report No.	
Radiographic Testing Conducted By:			
Welding Witnessed By: Jomy		Visual Inspection: ☐ Pass ☐ Fail (reason)	
We certify that the statements in this record are correct and the test welds were prepared, welded and tested in accordance with the requirements of: AWS D1.1- , AWS B2.1- Other:			
Date Qualified: Feb 25, 2025		ATF Name and Number: Signed By: T411024198806076210 CWI No.	